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Nitrogen, oxygen and phosphorus decorated porous carbons derived from shrimp shells for supercapacitors



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ABSTRACT

Nitrogen (N), oxygen (O) and phosphorus (P) decorated porous carbon (PC) is *in situ* synthesized for supercapacitors by $\rm H_3PO_4$ activation of shrimp shell. The results show that shrimp shell with 5.32 wt% nitrogen, 30.1 wt% carbon and 40.2 wt% oxygen is a good carbon precursor, and $\rm H_3PO_4$ plays an important role on the formation of porous structure and P doping. The contents of N, O and P functional groups in the resultant carbons along with their porosities are temperature-dependent. PCs with abundant pores and heteroatom functionalities are good electrode materials for supercapacitors in basic medium. Typically, PC with moderate N, O and P contents, large surface area and co-existence of mesopores with micropors exhibits a high specific capacitance of $206 \, {\rm F \, g^{-1}}$ at $0.1 \, {\rm A \, g^{-1}}$ in 6 M KOH solution. Furthermore, the energy density and power density of obtained PC electrodes can be substantially improved by widening the operation voltage window with the assistance of doped P. Specifically, its energy density can increase greatly from 2.9 Wh kg⁻¹ at $0.9 \, {\rm V}$ to $5.2 \, {\rm Wh \, kg^{-1}}$ at $1.1 \, {\rm V}$. The present study demonstrates a feasible and effective strategy to develop high-performance supercapacitors economically from waste biomass and also helps to understand the roles of heteroatom on the electrochemical performances of PC electrodes.

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1. Introduction

Supercapacitors have attracted great attention owing to their high rate capability, long cycle life, large power density and low maintenance [1,2]. Based on the different charge-storage mechanisms, supercapacitors can be divided into two categories: one is the electrical double-layer capacitors (EDLCs), as characterized by high power density and long cycle life, in which the capacity arises from the electrosorption of ions on porous carbon (PC) electrodes at the electrode/electrolyte interface [3-6]. The other is the pseudocapacitors with high energy density but poor power density and cycle stability, its capacity comes from faradaic reactions at the electrode/electrolyte surface [3-7]. The electrode materials are the key components determining their capacitance performance, and PCs are the most reported electrode materials owing to their large surface area, tunable pore structure and good electrical conductivity [8-11]. Many strategies have been carried for optimizing the energy density of capacitors while keeping a high power density for supercapacitors [12,13], and pseudocapacitance materials are important candidates in this respect. Surfacefunctionalized carbon materials containing heteroatoms such as nitrogen or oxygen exhibit pseudacapacitance due to charge or mass transfer between the electrode and the ions of the electrolyte [14,15]. It is known that oxygen functionalities are usually present on the surface of PC as a residue from the carbon source or a result of activation process. The pseudocapacitance contribution of nitrogen to the capacitance of PC has also been widely reported [16]. Various techniques have been focus on the introduction of nitrogen species into the carbon framework, which is achieved either by using nitrogen-containing precursors such as melamine and polyvinylpyridine or via treating carbon materials with ammonia gas [17–19]. Despite the great efforts on synthesis of nitrogen-doped carbon electrodes with high capacitive performance, the exploration of renewable biomass with lots of heteroatom as raw material to produce electrode materials would be more worthwhile considering the potential scale of supercapacitor applications [20].

Shrimp shell, a kind of food waste in high quantity, is a cheap and reliable biomass source without increasing competition for

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food. Shrimp shell is composed of nitrogen containing polysaccharide named as chitin (poly-b(1/4)-N-acetyl-D-glucosamine), which can be used as the precursor to directly produce nitrogen doped carbons by pyrolysis technique [21]. However, such carbons usually have poor capacitance when used as the supercapacitor electrode because of their relatively low porosity. Usually, physical or chemical activation of carbon precursors can be used to introduce pores into the resultant carbons, allowing good performance as electrodes for supercapacitors due to the synergistic effect of EDLCs and pseudocapacitors [22,23]. Herein, we report a simple, sustainable preparation of nitrogen/oxygen/ phosphorus (N/O/P) heteroatom decorated PCs via in-situ H₃PO₄ activation of shrimp shell. Following two advantages brought by H₃PO₄ as the activating agent can be actualized: (1) Porous structures can be introduced into the carbon materials, thus improve the power density of supercapacitors. (2) Phosphorus atom can be in situ introduced into the carbon framework, which can improve its energy density. As expected, the resultant PCs exhibit good electrochemical performances when used as supercapacitor electrodes.

2. Experimental

2.1. Synthesis of N/O/P decorated PCs from shrimp shell

After being cooked and eaten, Bohai shrimp shell was used as the raw material in this study. The shell was sufficiently dissolved in 10 wt% HCl solution at room temperature until the complete removal of CaCO₃, then recovered by filtration and washed abundantly with distilled water and dried at 80 °C for 4 h. Activation process was performed as follows. Firstly, above treated shell and phosphoric acid (H₃PO₄, 85 wt%) with a weight ratio of 1:3 were thoroughly mixed together and dried at 80 °C overnight. Then the dried mixture was calcinated at 400~600 °C for 1 h in a horizontal furnace in Ar. Finally, the samples were thoroughly washed by several cycles of rinse-centrifugation with boiling water until the solution became neutral. After exposure in oven at 80 °C, a series of samples were harvested and denoted as H₃PO₄/C-T (T = 400, 500 or 600 °C). For comparison, C-500 was synthesized in the absence of H₃PO₄ at 500 °C by a similar procedure.

2.2. Electrochemical Measurements

The electrochemical properties of as-obtained samples were investigated using a three-electrode cell and a two-electode cell at room temperature. The working electrodes were fabricated by mixing the prepared powders with 10 wt% acetylene black and 5 wt% polytetrafluoroethylene (PTFE) binder. A small amount of ethanol was added to the mixture to produce a homogeneous paste. The mixture was pressed onto nickel foam current-collectors (1.5 cm in diameter) to make electrodes. The mass of the active material was in a range of 4-5 mg per electrode. Before the electrochemical test, the as-prepared electrode was soaked overnight in a 6 M KOH electrolyte. For the three-electrode cell, platinum foil and Hg/HgO electrode were used as the counter and reference electrodes, respectively. For two-electrode cell, two

symmetrical work electrodes were assembled and tested at different cell voltages. The cyclic voltammetry (CV) measurement was conducted on a LK2005A electrochemical workstation (Tianjin Lanlike Company, China), and the galvanostatic charge-discharge measurement was performed on a Land CT2001A cycler at room temperature (Wuhan Land Instrument Company, China). The morphologies and structures of the as-obtained products were examined using field emission scanning electron microscopy (SEM, Hitachi Ltd SU8010), X-ray photoelectron spectroscopy (XPS, Thermo VG Scientific Sigma Probe Spectrometer) and elemental analysis (Elemental Analyzer Vario EL III). The Brunauer-Emmett-Teller (BET) surface area of as-synthesized samples was determined by physisorption of N₂ at 77 K using a Micromeritics ASAP 2020 analyzer.

3. Results and discussion

Fig. 1 illustrates the strategy for the synthesis of N/O/P decorated carbons with porous structures using shrimp shell as the carbon precursor by one-step H_3PO_4 activation. $CaCO_3$ in shrimp shell was firstly removed by HCl, then in situ activated by H_3PO_4 at $400{\sim}600\,^{\circ}C$ in Ar. PCs with 21-24 wt% of yield were obtained and used as electrode materials for supercapacitors.

Shrimp shell undergoes thermal decomposition and activation by H₃PO₄ during heat treatment, and lots of heteroatoms including N, O and P can still remain in the final PCs. SEM image of H₃PO₄/C-500 sample (Fig. 2a) shows a homogeneous structure sintered after carbonization. Energy-dispersive X-ray Detector (EDX) mapping was performed to study the element distribution of N. O. P. decorated PCs (Figs. $2b\sim d$). Results indicate N. O and P are uniformly distributed in the whole carbon network. EDX analysis exhibits 4.93 at.% N, 13.5 at.% O and 1.75 at.% P existed in H₃PO₄/C-500 sample. FTIR spectra of PCs obtained by H₃PO₄ activation of shrimp shell are shown in Fig. 2e. For C-500 without H₃PO₄ activation, the peaks at 1074, 1400 and 1640 cm⁻¹ are respectively attributed to C-O, C-N and N-H stretches [24,25], which come from the decompositions of protein and chitin in shrimp shell. After H₃PO₄ activation under the same condition, new intense peaks besides above mentioned appear in the FTIR spectra of H₃PO₄/C samples. The new peak at 1168 cm⁻¹ can be assigned to the stretching vibration of hydrogen-bonded P=O groups in the P-O-C linkage [26]. The results demonstrate that N, O, P functional groups coexist in PCs prepared by H₃PO₄ activation of shrimp shell.

In order to elucidate the surface composition of the carbon electrode and its role in the electrochemical performance of obtained PCs, the incorporated N, O and P are further analyzed by elemental analysis and XPS (Fig. 3), and their quantitative analyses are listed in Table 1. As can be seen from Table 1, N, P, O contents decrease significantly with the temperature increasing from 400 to 600 °C in the presence of H₃PO₄, indicating the N, O, P functionalities in PCs are temperature-dependent. For comparison, C-500 displays 3.44% N and 15.13% O, while H₃PO₄/C-500 shows 3.34% N, 13.11% O and 1.77% P. It is obvious that the H₃PO₄ activation can decorate P into PC from shrimp shell. From the XPS spectra of N1s (Fig. 3a), the most pronounced peaks represent pyridinic N (N-6 at 398.5 eV), pyrrolic/pyridonic N (N-5 at 399.5 eV), quaternary



Fig. 1. Synthesis schematic of N/O/P decorated PCs for supercapacitors using shrimp shell as the carbon precursor.

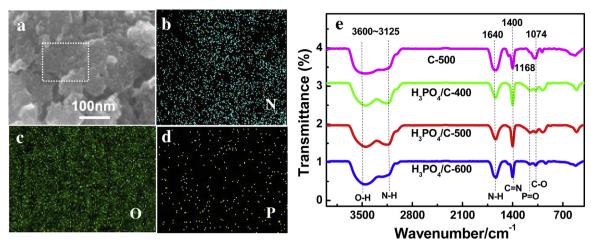


Fig. 2. SEM image (a) and mapping (b, c, d) of $H_3PO_4/C-500$; (e) FTIR spectra of C-500, $H_3PO_4/C-400$, $H_3PO_4/C-500$ and $H_3PO_4/C-600$ samples.

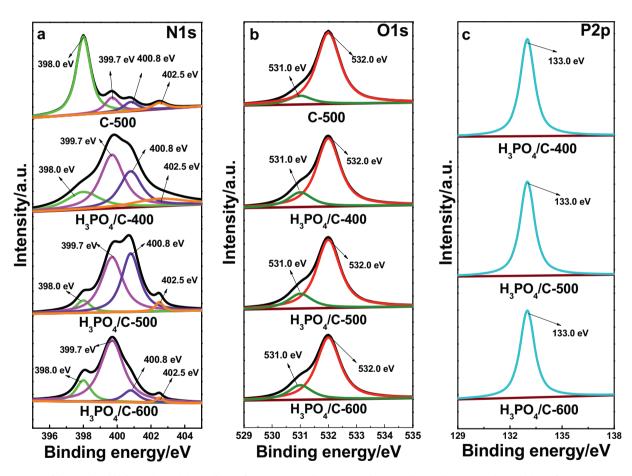


Fig. 3. XPS survey of deconvoluted high-resolution (a) N1s, (b) O1s for C-500, H_3PO_4/C -400, H_3PO_4/C -500 and H_3PO_4/C -600 samples and (c) P2p for H_3PO_4/C -400, H_3PO_4/C -500 and H_3PO_4/C -600 samples.

Table 1The contents of N, P and O in PCs from elemental analysis and XPS analysis.

	Elemental analysis (at %)			N-6 [%]	N-5 [%]	N-Q [%]	N-X [%]	P-1 [%]	O-1 [%]	0-2 [%]
Sample	N	P	0	398.0 eV	399.7 eV	400.8 eV	402.5 eV	133 eV	531.0 eV	532.0 eV
H ₃ PO ₄ /C-400	3.87	1.96	13.33	19.4	41.3	26.3	13	100	9.4	90.6
H ₃ PO ₄ /C-500	3.34	1.77	13.11	7.1	47.4	42.6	2.9	100	8.4	91.6
H ₃ PO ₄ /C-600	2.91	1.58	12.18	15.9	72.7	9.54	1.86	100	5.8	94.2
C-500	3.44	_	15.13	71.8	13.7	8.51	5.99	_	9.8	90.2

N (N-O at 400.8 eV) and oxidized N (N-X at 400.5 eV) [27–30]. As shown in Table 1, it is clearly seen that H₃PO₄/C-500 contains 42.6% of N-O functionality, much higher than 8.51% of C-500. The phosphorus bonded to nitrogen is reflected by the peaks at 398 and 400.8 eV that correspond P=N and P-N bonds, respectively [31]. For phosphorous, peak at 133.0 eV is attributed to phosphate and/or pyrophosphate groups (Fig. 3c) [29]. Oxygen is commonly presented in carbon as a consequence of its incorporation in the dangling bonds, as shown in Fig. 3b. Peaks at 531.0 eV (O-1) and 532.0 eV (O-2) are identified to C=O groups (carbonyl/quinone) and carbonyl oxygen atoms (phenol/ether), respectively [29]. Taking into account the presence of phosphorus in all carbons in this case, O-1 and O-2 entities also cover the contributions from non-bridging oxygen bonded to phosphorus P=O and bridging oxygen C-O-P [31]. It is also observed that the quantity of O-2 (>90%) is much larger than that of O-1 (<10%), which indicates the much contribution from bridging oxygen C-O-P. It is believed that N, P and O species in PCs are responsible for their pesudocapacitance.

The porosities of the obtained PCs were characterized by N2 adsorption technique (Fig. 4a) and their pore size distributions are shown in Fig. 4b. Detailed information on the BET surface area (S_{BET}) and pore size distributions of all samples are summarized in Table 2. H_3PO_4/C -400 sample shows a low S_{BET} of 38.26 m² g⁻¹ and a small volume of 0.034 cm³ g⁻¹ after H₃PO₄ activation at 400 °C. Significant increases are observed in both surface area and pore volume for H₃PO₄/C-500 and H₃PO₄/C-600 samples after the activation temperature increases to 500 and 600 °C, respectively. $S_{\rm BET}$ reaches 725.6 and 774.0 m² g⁻¹ as well as the pore volume gets to 0.446 and 0.451 cm³ g⁻¹ for H_3PO_4/C -500 and H_3PO_4/C -600, respectively. Besides, nitrogen isotherms of H₃PO₄/C-500 and H₃PO₄/C-600 samples show a combined characteristic of I/IV types (Fig. 4a), indicating the presence of micro/mesoporous structures generated by in situ H₃PO₄ activation. As shown in Fig. 4b, the pore sizes of the resultant samples are centered at 1.0~4.4 nm. Such porous structures are required for rapid ion transport, thus further improve the power characteristic of the supercapacitors [28,30]. For comparison, C-500 in the absence of H₃PO₄ shows a moderate S_{BET} of 156.4 m² g⁻¹, a small pore volume of 0.156 cm³ g⁻¹ and a large pore size distribution at 2.0~28 nm. Such results indicate H₃PO₄ plays an important role on the creation of microporous structures in the resultant carbon at high temperature.

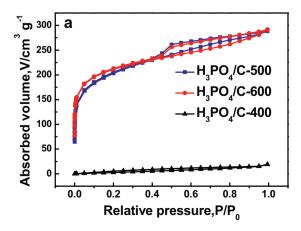
N, O, P functionalities and porous structures of shrimp shell-derived carbons are valuable for supercapacitors. The electrochemical measurements of the resultant carbons were performed in 6 M KOH electrolyte using three-electrode cells. Fig. 5a shows

Table 2Porous properties of different treated carbons from shrimp shell.

Sample	$S_{BET} (m^2/g)$	$V_{total}^{a}(cm^{3}/g)$	Pore size (nm)
H ₃ PO ₄ /C-400	38.26	0.030	2.1~3.9
H ₃ PO ₄ /C-500	725.6	0.446	1.0~4.4
$H_3PO_4/C-600$	774.0	0.451	1.0~4.4
C-500	156.4	0.156	$2.0{\sim}28$

^a The total pore volume for pores with diameter less than 162 nm at $P/P_0 = 0.994$.

the cyclic voltammetry (CV) curves of the obtained carbons at a scan rate of 10 mV s⁻¹. The CV curve of C-500 sample shows a completely distorted rectangular shape. With the increasing calcination temperature from 400 to 600°C, the shape of CV curves is greatly improved, among which H₃PO₄/C-500 displays a nearly rectangular shape. It is observed that the areas enclosed by the CV curves are clearly different, indicating that capacitance decreases in the following order: H₃PO₄/C-500>H₃PO₄/C-600>H₃PO₄/C-400>C-500. Such obvious changes on the CV curves are probably attributed to their porous structures and doped heteroatoms in the carbons [31]. The galvanostatic charge/ discharge curves at a current density of 100 mAg⁻¹ are used to characterize the capacitive properties of the carbons, as shown in Fig. 5b. H₃PO₄/C-400 with low specific surface area and low content of N-Q exhibits the lowest electrochemical capacitance, while H₃PO₄/C-500 and H₃PO₄/C-600 show better linear characteristics than H₃PO₄/C-400. Such results agree with the description of CV curves. Fig. 5c gives the relationships between specific capacitance (Cs) and current density according to the galvanostatic charge and discharge results. The value of Cs is calculated according to Cs = I $\times \Delta t/(\Delta V \times m)$ from the discharge curves, where I is the constant discharge current, Δt is the discharge time, ΔV is the potential drop during discharge time, and m is the total mass of the active electrode materials [32]. The charge storage capacities of the obtained samples decrease in the following order: H₃PO₄/C-500>H₃PO₄/C-600>H₃PO₄/C-400>C-500. Such performances are in agreement with the character of the porous structures of those carbons, where the larger the specific surface area is, the higher the charge storage capacity is. However, C-500 sample shows the smallest Cs in all samples, though it has the larger surface area and O content than those of H₃PO₄/C-400. The low capacitance of C-500 may be attributed to its negative characters such as the wide pore size distribution (2.0~28 nm), low N content (3.44%) and low N-O percentage (8.51%). As previously reports, the micropores (<2 nm) are the most effective in a double-layer formation, and N groups (especially N-Q group) help in electron transfer through the



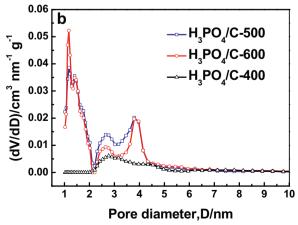


Fig. 4. (a) Nitrogen adsorption and desorption isotherms and (b) pore size distribution of H₃PO₄/C-400, H₃PO₄/C-500 and H₃PO₄/C-600 samples.

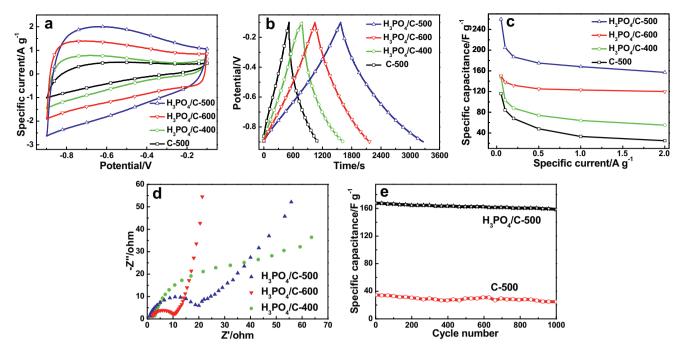


Fig. 5. Electrochemical characterizations of H_3PO_4/C composites in 6 M KOH solution at atmosphere temperature: (a) cyclic voltammograms (CV) at a scan rate of 10 mV s⁻¹; (b) charge-discharge cures at 100 mA g⁻¹; (c) specific capacitances at different current densities; (d) Nyquist plots of H_3PO_4/C -400, H_3PO_4/C -500 and H_3PO_4/C -600; (e) cycling performance of H_3PO_4/C -500 and C-500 for 1000th cycles loaded at a current density of 1 A g⁻¹.

carbon to increase the pseudocapacitive interactions [22,28,33]. H₃PO₄/C-500 presents the highest performance for 260, 206, 187, 175, 169 and $156 \,\mathrm{Fg^{-1}}$ at the current density of 0.05, 0.1, 0.2, 0.5, 1.0 and $2.0 \,\mathrm{Ag^{-1}}$, respectively. The highest Cs is observed for H₃PO₄/C-500 in all samples at the tested range of current density, supporting results of the CV measurements. The improvement on capacitance is attributed to the synergetic effect of heteroatom surface properties and its porous structure. Firstly, H₃PO₄/C-500 sample with moderate N, O and P functionalities can enhance the wettability of the electrode [34]. The electronic structure of the N/O/P-containing functional groups and the conjugation of the p-electrons maybe provide reversible Faradic reaction sites for pseudocapacitance in spite of the unclear mechanism in basic electrolyte [30,34]. Furthermore, the formation of phosphorus-nitrogen accompanied with the decrease in bridging oxygen increases the heterogeneity of the carbon surface and results in compounds which have positive effects on the overall capacitance and on the improvement of the capacitance retention ratio [31]. The P species also benefit the improvement of the energy density for the supercapacitors, which will be discussed in the following two-electrode cells (Fig. 6). Secondly, the porosity of the material and its surface area are accessible for the species taking part in the electrochemistry sensitive process. The large surface area and pore volume help to significantly increase the electrostatic adsorption of electrolyte ions for energy storage in the EDLC.

Electrochemical impedance spectroscopy (EIS) provides complementary information to further understand their capacitive behaviors, as shown in Fig. 5d. Nyquist plots of $\rm H_3PO_4$ activated carbons at different temperatures exhibit two distinct parts, including a semicircle in the high frequency region and a slope line in the low frequency region. It is reported that a larger diameter of semicircle for the electrode reflects the existence of higher $\rm R_{ct}$ (charge-transfer resistance) in the high frequency region, indicating the rich N, O-containing functional groups in samples [35]. It is obvious that $\rm R_{ct}$ is the following order: $\rm H_3PO_4/C\text{-}400\text{>}H_3PO_4/C\text{-}500\text{>}H_3PO_4/C\text{-}600$, which is attributed to their different contents of nitrogen and oxygen as demonstrated in Table 1. Similarly, the deviation in slope at the very low frequencies might derive from the contribution of pseudocapacitance, in accordance with their N, O-doping nature [36]. The EIS

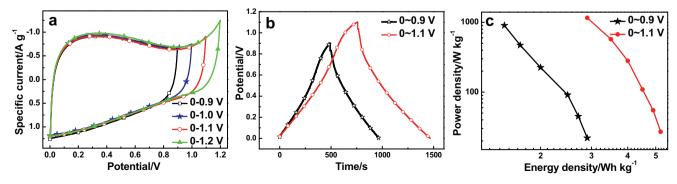


Fig. 6. (a) CV curves of H_3PO_4/C -500 at a scan rate of 5 mV s⁻¹ (two-electrode cell) based on different cell voltages of 0.9, 1.0, 1.1 and 1.2 V in 6 M KOH; (b) The charge-discharge curves of H_3PO_4/C -500 sample at the cell voltages of 0.9 and 1.1 V (50 mA g⁻¹); (c) Ragone plots of H_3PO_4/C -500 at 0.9 and 1.1 V.

results further support the previous results of the CV curves and charge/discharge profiles shown in Figs. 5a-c.

The stability of the capacitance performance of $H_3PO_4/C-500$ and C-500 was evaluated by 1000 cycles at a current density of $1\,\mathrm{A\,g^{-1}}$ (Fig. 5e). The Cs of C-500 electrode is found to gradually decrease in the last 400 cycles, resulting in a capacitance retention of about 71.3% after the 1000 continuous cycles. While the Cs of $H_3PO_4/C-500$ electrode slightly drops 6.0% from 168 to $158\,\mathrm{F\,g^{-1}}$, still more than 94.0% in the whole cycles, demonstrating the long-term stability of $H_3PO_4/C-500$ as electrode material. Such improved stability and high capacitance can be related to the co-existence of mesopores with micropors in $H_3PO_4/C-500$.

The energy density of supercapacitors is codetermined by specific capacitance operation voltage. The capacitive behaviors of H₃PO₄/C-500 sample are also examined in two cell system, and the results are shown in Fig. 6. A large electrochemical potential window up to 1.1 V can be achieved, as seen in Figs. 6a-b. H₃PO₄/C-500 demonstrates stable electrochemical performance even at high cell voltage up to 1.1 V, which is close to the theoretical decomposition potential of water (1.23 V). However, the electrolyte decomposition peak seems to appear at a cell voltage of 1.2 V. The widening of operation voltage window is due to the blockage of the electrochemical active oxidation sites of H₃PO₄/C-500 by phosphorus groups (see supporting information S1). The result is similar to the reported work in literature [14,26]. Thus, widening the operating voltage up to 1.1 V can significantly increase the energy density of the devices compared with that of 0.9 V. Ragone plots of H_3PO_4/C -500 obtained at 0.9 and 1.1 V are shown in Fig. 6c. The specific energy density of H₃PO₄/C-500 in two-electrode cell is 2.9 W h kg⁻¹ at 0.9 V and can increase to 5.2 W h kg⁻¹ at 1.1 V, whereas the specific power density increases from 914 to $1162 \,\mathrm{W\,kg^{-1}}$, respectively. The results show that $\mathrm{H_3PO_4}$ activation is a good technique to obtained P-doped PCs with increased energy and power densities, which agrees with the reported work [37].

4. Conclusions

N, O, P heteroatom decorated PCs for supercapacitors have been successfully prepared by one step $\rm H_3PO_4$ activation of shrimp shell. The contents of N, O and P functional groups in the resultant PCs along with their porosities are temperature-dependent. PCs with abundant pores and heteroatom functionalities are good electrode materials for supercapacitors. N, O, P decorated PCs with suitable porous structure exhibit good capacitive behaviors, including large capacitance, long cycle life, high energy and power densities. Benefited from above advantages and the low cost shrimp shell as precursor, the prepared PCs have attractive application future for supercapacitors.

Acknowledgements

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.electacta.2015.07.094.

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